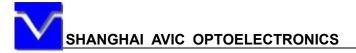
# 

# SHANGHAI AVIC Confirmed :

Prepared by	Checked by	Approved by		
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2010.04.06	2010.4.7	2010.4.7		

This technical specification is subjected to change without notice

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# **Record of Revision**

Rev	Issued Date	Description	Editor
1.0	2010-04-06	Preliminary Specification Release	Hyman Chen

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## **1** General Specifications

	Feature	Spec		
	Size	8 inch		
	Resolution	800(RGB) x 600		
	Interface	RGB 24 bits with TCON		
	Color Depth	16.7M		
	Technology Type	a-Si		
Display Spec.	Pixel Pitch (mm)	202.5(H) x 202.5 (V)		
	Pixel Configuration	R.G.B. Vertical Stripe		
	Display Mode	TM with Normally White		
	Surface Treatment(Up Polarizer)	Anti Glare		
	Viewing Direction (Note 1)	TBD		
	Gray Scale Inversion Direction	6 o'clock		
	Panel (W x H x D) (mm)	171.6 x 132.3 x 1.85		
	LCM (W x H x D) (mm)	183(W)×141(H)×5.6(D)		
Mechanical Characteristics	Active Area(mm)	162.0 (W) x121.5 (H)		
	With /Without TSP	Without TSP		
	Weight (g) (Note 3)	TBD		
	LED Numbers	27LEDs		

Note 1: Viewing direction for best image quality is different from TFT definition. There is a 180 degree shift.

- Note 2: Requirements on Environmental Protection: RoHS
- Note 3: LCM weight tolerance: +/- 5%



# 2 Input/Output Terminals

#### 2.1 CN1 of FPC

	Pin No.	o. Symbol I/O function		Remarks	
	1	NC	-	No connection	
	2	NC	-	No connection	-
	3	NC		No connection	
	4	NC	-	No connection	
	5	GND	Р	Power ground	
	6	V <sub>COM</sub>	I	Common voltage	
	7	VCC	Р	Power for digital circuit	
	8	MODE		DE/SYNC mode select	
	9	DE		DATA INPUT Enable	
	10	VS	<u> </u>	VERTICAL SYNC INPUT	
	11	HS		Horizontal Sync Input	
	12 13	B7		Blue data(MSB)	
		B6	I	Blue data	
	14	B5	1	Blue data	\$
	15	B4	•	Blue data	
	16	B3	Ι	Blue data	
	17	B2	I	Blue data	
	18	B1	•	Blue data	
	19	B0	I	Blue data(LSB)	
	20	G7		Green data(MSB)	
	21	G6	ſ	Green data	
	22	G5		Green data	
	23	G4	l	Green data	
	24	G3	I	Green data	
	25	G2	Ι	Green data	
À	26	🔷 G1	I	Green data	
40	27	G0	Ι	Green data(LSB)	
	28	R7	I	RED data(MSB)	
	29	R6		RED data	
	30	R5	1	RED data	
1	31 R4 I			RED data	
	32	R3		RED data	
	33	R2		RED data	
	34	R1		RED data	
	35	R0	 	RED data	
			P		
	36	GND	٢	Power ground	

37	DCLK	I	Sample clock	
38	GND	I	Power ground	
39	L/R	I	Left/right selection	
40	U/D	I	Up/down selection	
41	V <sub>GH</sub>	Р	Gate on voltage	
42	V <sub>GL</sub>	Р	Gate off voltage	
43	$AV_{DD}$	Р	Power for analog circuit	
44	RESET	I	Global reset pin	
45	NC	-	No connection	
46	V <sub>COM</sub>	I	Common voltage	
47	DITHB	I	Dithering function	
48	GND	Р	Power ground	
49	NC	-	No connection	
50	NC	-	No connection	

Note: I/O definition.

I---Input pin, O---Output pin, P--- Power/Ground, N--- No Connection

#### 2.2 CN2 of LED BLU Connector

Matching Connector of BHSR-02VS-1

Pin	Symbol	I/O	Remark	
1	LED+	Р	LED Anode	Red Cable
2	LED-	P	LED Cathode	White Cable

#### 2.3 U/D R/L Function Description

Scan Cont	rol Input	Scanning Direction			
UPDN	SHLR	Scanning Direction			
GND	VCC	Up to Down, Left to Right			
VCC	GND	Down to Up, Right to Left			
GND	GND	Up to Down, Right to Left			
VCC VCC		Down to Up, Left to Right			

# 3 Absolute Maximum Ratings

AGND= GND=0V, Ta = 25°C

SHANGHAI AVIC OPTOELECTRONICS TM-SA-A0023-01-E									
Item	Unit	Remark							
	VCC	-0.5	5.0	V					
Dower Veltage	AVDD	-0.5	13.5	V					
Power Voltage	VGH	-0.3	+42	V					
	VGL	VGH-42	+0.3	V					
Backlight Forward Current	I <sub>LED</sub>	-	25	mA	For each LED				
Operating Temperature	T <sub>OPR</sub>	-20	70	°C					
Storage Temperature	T <sub>STG</sub>	-30	80	°C					



# **4** Electrical Characteristics

#### 4.1 Recommended Operating Condition

AGND=GND=0V, Ta = 25°C								
ltem Sym		Symbol	Min	Тур	Мах	Unit	Remark	
Digital S Voltage	upply	VCC	-	3.3	-	V		
Analog S Voltage	Supply	AVDD	-	12.5	-	V		
Gate On	Voltage	VGH	-	22	-	V		
Gate Off	Voltage	VGL	-	-7	-	V		
Commor Electrode Driving S	е	VCOM	3.5	TBD	4.5	V		
Input Lev	vel Of	V1~V5	-	TBD	-	V		
Gamma		V6~V10	-	TBD	-	V		
Logic Su Voltage	pply	DVDD	(2.8)	3.3	(3.6)	v		
Input Signal	Low Level	V <sub>IL</sub>	0	TBD	0.3*DVDD	v	R0~R7,G0~G7,B0~B7,DE, DCLK,HSD,VSD,MODE,	
Voltage	High Level	V <sub>IH</sub>	0.7*DVDD	TBD	DVDD	V	RSTB,STBYB,SHLR,UPDN, VCOM,DITH,V1~V10	
Output Signal	Low Level	V <sub>OL</sub>	-	TBD	GND+0.4	V		
Voltage	High Level	V <sub>OH</sub>	DVDD-0.4	TBD	-	V		

Note: The value is for design stage only.

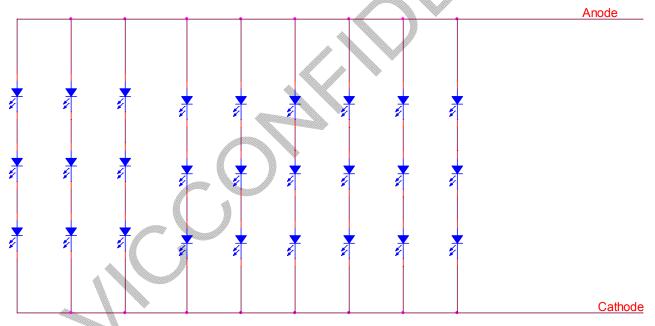
#### 4.2 Recommended Driving Condition for Backlight

	<b>Ta=25</b> ℃					
ltem	Symbol	Min	Тур	Max	Unit	Remark
Forward Current	I <sub>F</sub>	-	20	25	mA	
Forward Voltage	V <sub>F</sub>	-	9.6	-	V	27 LEDs (3 LED Serial, 9
Backlight Power Consumption	$W_{BL}$	-	1.728	-	W	LED Parallel)
Operating Life Time	-	-	-	-	Hrs	

Note1: The LED driving condition is defined for each LED module (3 LED Serial, 9 LED Parallel). For each LED:  $I_F$  (1/9) =20mA,  $V_F$  (1/3) =3.2V.

Note2: Under LCM operating, the stable forward current should be inputted. And forward voltage is for reference only.

Note3: I<sub>F</sub> is defined for one channel LED.Optical performance should be evaluated at Ta=25 $^{\circ}$ C only If LED is driven by high current, high ambient temperature & humidity condition. The life time of LED will be reduced.Operating life means brightness goes down to 50% initial brightness. Typical operating life time is estimated data.



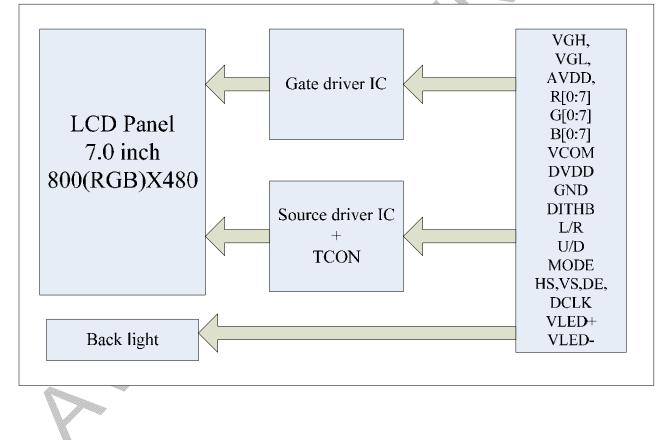
Note4: The LED driving condition is defined for each LED module.

#### TM-SA-A0023-01-E

#### 4.3 Power Consumption

ltem	Symbol	Condition	Min	Тур	Мах	Unit	Remark
Digital Supply Current	I <sub>VCC</sub>	VCC=3.3V	-	TBD	-	mA	
Analog Supply Current	I <sub>AVDD</sub>	AVDD=12.5V	-	TBD	-	mA	
Gate On Current	I <sub>VGH</sub>	VGH=22.0V	-	TBD	-	mA	
Gate Off Current	I <sub>VGL</sub>	VGL=-7.0V	-	TBD	-	mA	
	PanelΓ		-	TBD	-	W	
Power Consumption	Backlight		-	1.728	-	W	
	Total		-	TBD	-	W	

#### 4.4 Block Diagram





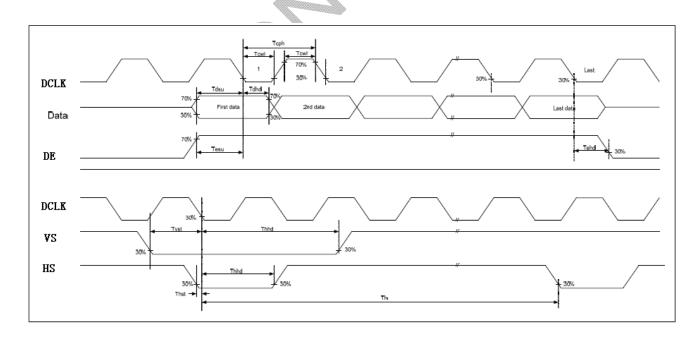
# 5 Timing Chart

## 5.1 TFT-LCD Input Timing

Parameter	Symbol	Min	Тур	Мах	Unit	Conditions
DCLK Frequency	Fclk	-	40	50	MHz	
DCLK Cycle Time	Tcph	-	25	20	ns	<b></b>
DCLK Pulse Width	Tcw	40%	50%	60%	Tcph	
VSD Setup Time	Tvst	8	-	-	ns	
VSD Hold Time	Tvhd	8	-	-	ns	
HSD Setup Time	Thst	8	-	-	ns	
HSD Hold Time	Thhd	8	-	-	ns	
Data Setup Time	Tdsu	8	-	-	ns	Data to DCLK
Data Hold Time	Tdhd	8	-		ns	Data to DCLK
DE Setup Time	Tesu	8	-		ns	
DE Hold Time	Tehd	8			ns	

#### VCC=3.3V, AVDD=12.5V, AGND=GND=0V, Ta=25°C

#### Input Clock and Data timing Diagram:





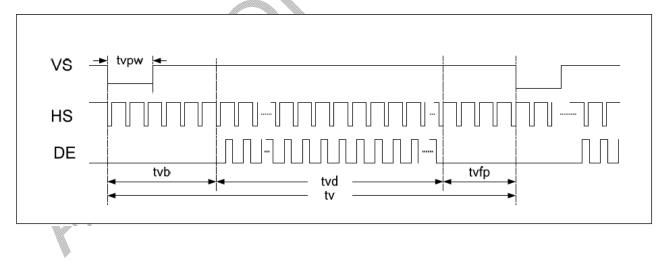
#### 5.2 **Recommended Timing Setting Of TCON**

TCON (Embedded In Source IC) Input	Timing (DCLK, HSD, VSD, DE)

	VCC=3.3V, AVDD=12.5V, AGND=GND=0V, Ta=25°							
Parameter	Symbol	Min	Тур	Мах	Unit	Remark		
DCLK	Fclk	-	40	50	MHZ			
DOLK	tclk	20	25	-	ns			
	th	-	1000	-	tclk			
	thd	-	800	-	tclk			
HSD	thpw	1	48	-	tclk			
	thb	-	88	-	tclk	9		
	thfp	-	112	- 🔨	tclk			
	tv	-	660		th			
VSD	tvd	-	600		th			
	tvpw	-	3	X-/	th			
	tvb	-	39	-	th			
	tvfp	-	21	-	th			

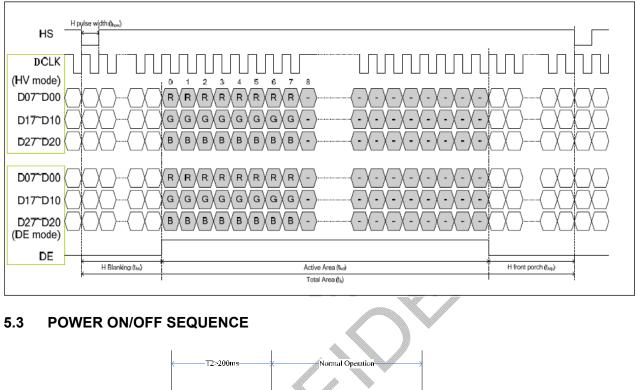
Note: DE timing refer to HSD, VSD input timing.

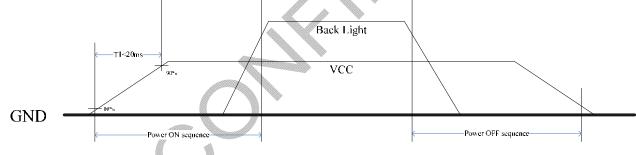
## Vertical input timing Diagram:

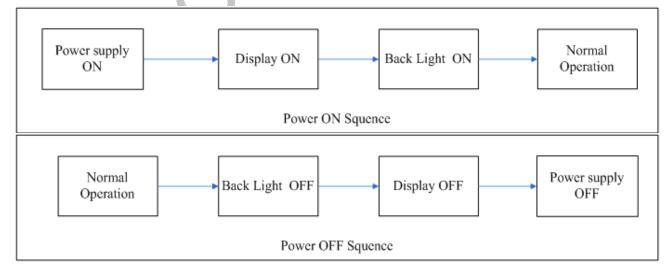




#### Horizontal input timing Diagram:









# **6** Optical Characteristics

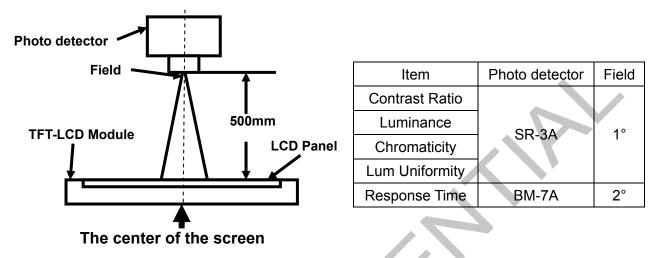
								<b>Ta=25</b> ℃
ltem		Symbol	Condition	Min	Тур	Max	Unit	Remark
		θΤ		(40)	50	-		Nets 0
		θΒ	CR≧10	(60)	70	-	Degree	
View Angles		θL	GR≦IU	(60)	70	-	Degree	NOLE 2
		θR		(60)	70	-		
Contrast Rat	io	CR	<b>θ=</b> 0°	(400)	500	-		Note1 Note3
Response Ti	me	T <sub>ON</sub>	<b>25</b> ℃	- 25 -		ms	Note1	
		$T_{OFF}$	200		20		1115	Note4
	White	х		(0.260)	0.310	(0.360)		
		У	Backlight is on	(0.280)	0.330	(0.380)		
	Red	х		-	TBD	-		
Chromaticity		У		-	TBD	-		Note1
Oniomationy	Green	х		-	TBD	-		Note5
		У		>	TBD	-		
	Blue	x			TBD	-		
		У			TBD	-		
Uniformity		U			75	-	%	Note1 Note6
NTSC				-	50	-	%	Note 5
Luminance		L		(200)	250	-	cd/m <sup>2</sup>	Note1 Note7

Test Conditions:

- 1.  $I_F$ = 20mA,  $V_F$ =9.6V, and the ambient temperature is 25°C.
- 2. The test systems refer to Note 1 and Note 2.

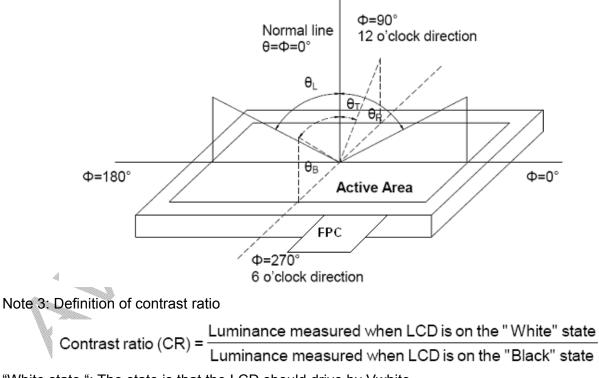
Note 1: Definition of optical measurement system.

The optical characteristics should be measured in dark room. After 5 Minutes operation, the optical properties are measured at the center point of the LCD screen. All input terminals LCD panel must be ground when measuring the center area of the panel.



Note 2: Definition of viewing angle range and measurement system.

viewing angle is measured at the center point of the LCD by CONOSCOPE(ergo-80).



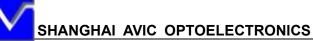
"White state ": The state is that the LCD should drive by Vwhite.

"Black state": The state is that the LCD should drive by Vblack.

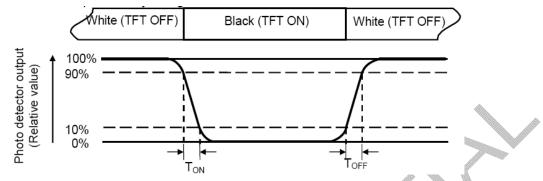
Vwhite: To be determined Vblack: To be determined.

Note 4: Definition of Response time

The response time is defined as the LCD optical switching time interval between "White" state and



"Black" state. Rise time ( $T_{ON}$ ) is the time between photo detector output intensity changed from 90% to 10%. And fall time ( $T_{OFF}$ ) is the time between photo detector output intensity changed from 10% to 90%.



Note 5: Definition of color chromaticity (CIE1931)

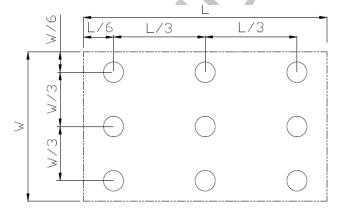
Color coordinates measured at center point of LCD.

Note 6: Definition of Luminance Uniformity

Active area is divided into 9 measuring areas (Refer Fig. 2). Every measuring point is placed at the center of each measuring area.

Luminance Uniformity (U) = Lmin/ Lmax

L-----Active area length W----- Active area width



Lmax: The measured Maximum luminance of all measurement position.

Lmin: The measured Minimum luminance of all measurement position.

Note 7: Definition of Luminance:

Measure the luminance of white state at center point.



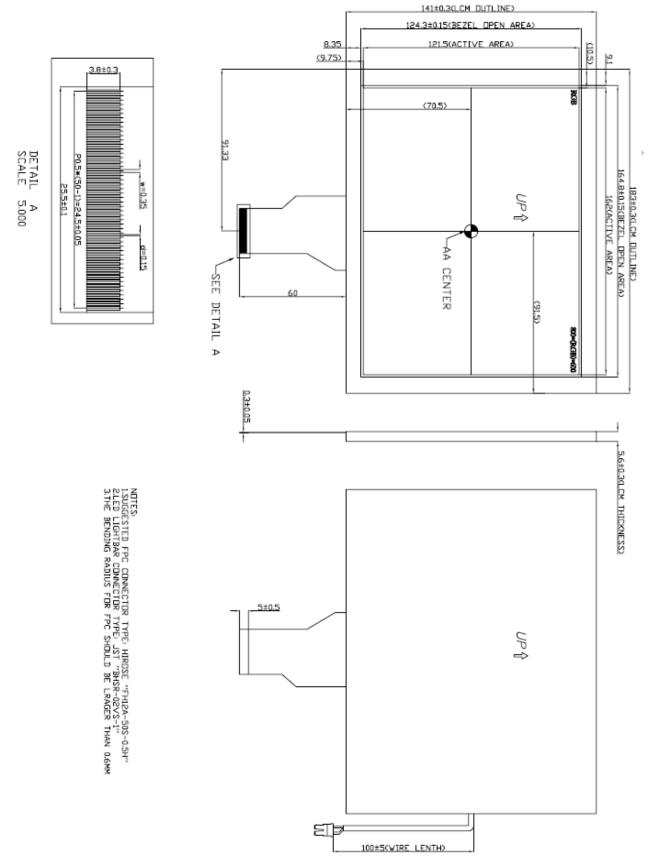
# 7 Environmental / Reliability Test

No	Test Item	Condition	Remarks
1	High Temperature Operation	Ts = +70°C, 240 hours (Note1)	IEC60068-2-1:2007 GB2423.2-2008
2	Low Temperature Operation	Ta = -20℃, 240 hours (Note2)	IEC60068-2-1:2007 GB2423.1-2008
3	High Temperature Storage	Ta = +80℃, 240 hours	IEC60068-2-1:2007 GB2423.2-2008
4	Low Temperature Storage	Ta = -30℃, 240 hours	IEC60068-2-1:2007 GB2423.1-2008
5	Storage at High Temperature and Humidity	Ta = +60℃, 90% RH max,240hours	IEC60068-2-78 :2001 GB/T2423.3—2006
6	Thermal Shock (non-operation)	-30℃ 30 min~+80℃ 30 min, Change time:5min, 100 Cycle	Start with cold temperature, End with high temperature, IEC60068-2-14:1984,G B2423.22-2002
7	ESD	C=150pF,R=330Ω,5point/panel Air:±8Kv,5times; Contact:±4Kv,5times (Environment:15℃~35℃, 30%~60%.86Kpa~106Kpa)	IEC61000-4-2:2001 GB/T17626.2-2006
8	Vibration Test	Frequency range:10~55Hz Stroke:1.5mm Sweep:10Hz~55Hz~10Hz 2 hours for each direction of X.Y.Z. (6 hours for total)	IEC60068-2-6:1982 GB/T2423.10—1995
9	Mechanical Shock (Non Op)	Half Sine Wave 100G 6ms, ±X,±Y,±Z 3times for each direction	IEC60068-2-27:1987 GB/T2423.5—1995
10	Package Drop Test	Height:60cm, 1corner,3edges,6surfaces	IEC60068-2-32:1990 GB/T2423.8—1995

Note1: Ts is the temperature of panel's surface.

Note2: Ta is the ambient temperature of samples.

# 8 Mechanical Drawing





# 9 Packing drawing

TBD



## **10 Precautions for Use of LCD Modules**

#### **10.1 Handling Precautions**

**10.1.1** The display panel is made of glass. Do not subject it to a mechanical shock by dropping it from a high place, etc.

**10.1.2** If the display panel is damaged and the liquid crystal substance inside it leaks out, be sure not to get any in your mouth, if the substance comes into contact with your skin or clothes, promptly wash it off using soap and water.

**10.1.3** Do not apply excessive force to the display surface or the adjoining areas since this may cause the color tone to vary.

**10.1.4** The polarizer covering the display surface of the LCD module is soft and easily scratched. Handle this polarizer carefully.

**10.1.5** If the display surface is contaMinated, breathe on the surface and gently wipe it with a soft dry cloth. If still not completely clear, moisten cloth with one of the following solvents:

- Isopropyl alcohol
- Ethyl alcohol

Solvents other than those mentioned above may damage the polarizer. Especially, do not use the following:

- Water
- Ketone
- Aromatic solvents

**10.1.6** Do not attempt to disassemble the LCD Module.

**10.1.7** If the logic circuit power is off, do not apply the input signals.

**10.1.8** To prevent destruction of the elements by static electricity, be careful to maintain an optimum work environment.

10.1.8.1 Be sure to ground the body when handling the LCD Modules.

10.1.8.2 Tools required for assembly, such as soldering irons, must be properly ground.

10.1.8.3 To reduce the amount of static electricity generated, do not conduct assembly and other work under dry conditions.

10.1.8.4 The LCD Module is coated with a film to protect the display surface. Be care when peeling off this protective film since static electricity may be generated.

#### 10.2 Storage precautions

10.2.1 When storing the LCD modules, avoid exposure to direct sunlight or to the light of fluorescent lamps.

10.2.2 The LCD modules should be stored under the storage temperature range. If the LCD modules will be stored for a long time, the recommend condition is:

Temperature :  $0^{\circ}$ C ~  $40^{\circ}$ C, Relatively humidity:  $\leq 80^{\circ}$ 

10.2.3 The LCD modules should be stored in the room without acid, alkali and harmful gas.

#### **10.3 Transportation Precautions**

10.3.1 The LCD modules should be no falling and violent shocking during transportation, and also should avoid excessive press, water, damp and sunshine.